



Wear and corrosion threaten your air distribution network. Our COOL range of refrigeration dryers keeps your compressed air system in optimal shape.

**COOL REFRIGERATION AIR DRYERS**



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# COOL REFRIGERATION AIR DRYERS

## The drying process

Refrigeration dryers use a refrigerant gas in order to cool the compressed air. As a result the water from the air condenses and can be removed. With this technique we can reach in the COOL range a pressure dew point of 7 °C. As a result, the refrigeration technology is by far the most used dryer technology, complying for more than 95 % of industrial applications. Refrigerant dryers are commonly used with pneumatic applications and in the general industry (e.g. engineering, steel, paper, tannery, garage).

## Main benefits

- Remove the water pollution from your network
- Refrigeration dryer is a simple, low maintenance technology
- Extremely easy to install
- Very compact equipment fits in a minimum space
- Low maintenance requirement
- Compatible with any compressor technology
- Very low energy consumption
- Check your air quality with the dew point indicator
- Higher final product quality
- Increase your overall productivity

## Risks to avoid

### Humid, unclean compressed air can cause:

- Corrosion, pollution, leakage and rust of the air net (pipes) and the downstream equipment/tools
- Costly interruptions of the production
- A decreased efficiency of the equipment/tools used
- Reduction of the life span of all equipment involved
- Risk of water contamination in the air network, with potential freezing in winter time
- Increased maintenance costs
- Lower quality of the final product and potential risk of product recalls

## COMPACT & EFFICIENT

### The COOL range offers reliable components in a simple vertical lay-out:

- Simple to install and easy to operate
- Easy access for quick servicing resulting in low maintenance costs
- Efficient cooling system
- Flexible transportation
- Small footprint
- Stable dew point

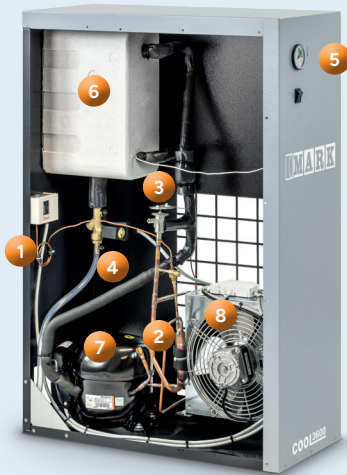


## APPLICATIONS

- Pneumatic tools and equipment
- Pneumatic control systems
- Painting application
- Packaging
- Injection molding
- Car shop
- Tire inflation



## COMPONENTS



- 1 **Capillary tube** in order to considerably reduce the pressure and temperature of the refrigerant, improving the cooling process.
- 2 **Refrigerant filter** in order to protect the capillary from some possible dirty particles.
- 3 **Hot gas by-pass valve:**
  - Injects hot gas from compressor discharge into suction / liquid separator
  - Keeps refrigeration capacity in all load conditions
  - Maintains constant pressure in the evaporator, avoiding freezing
- 4 **Timer drain** ensures a proper drain of the condensate.
- 5 **Control panel:** PDP indicator (green zone) & main on-off switch.
- 6 **Air/Air and Air/Refrigerant Heat Exchanger** with high thermal exchange and low load losses. Integrated water separator allows a highly efficient water-air separation.
- 7 **Refrigerant compressor** driven by an electric motor, cooled using refrigerant fluid and protected against thermal overload.
- 8 **Refrigerant condenser** air-cooled and with a large exchange surface for high thermal exchange.

## TECHNICAL TABLE

Type	Air treatment capacity <sup>1</sup>			R410A - 50Hz		R513A - 50Hz		R513A - 60Hz		Inlet/Outlet connections	Dimensions (mm)	Weight up to
				Power consumption <sup>1</sup>	Voltage	Power consumption <sup>1</sup>	Voltage	Power consumption <sup>1</sup>	Voltage			
	l/min	m <sup>3</sup> /h	cfm	W	V/Ph/Hz	W	V/Ph/Hz	W	V/Ph/Hz	gas/DN	L x W x H	kg
COOL 400	350	21	12,4	–	–	130	230/1/50	140	230/1/60	1/2 F	233 x 550 x 561	22
COOL 600	600	36	21,2	–	–	135	230/1/50	144	230/1/60	1/2 F	233 x 550 x 561	22
COOL 900	850	51	30	–	–	167	230/1/50	147	230/1/60	1/2 F	233 x 550 x 561	25
COOL 1200	1200	72	42,4	–	–	286	230/1/50	202	230/1/60	1/2 F	233 x 550 x 561	25
COOL 1800	1800	108	63,6	–	–	372	230/1/50	297	230/1/60	1/2 F	233 x 550 x 561	27
COOL 2200	2150	129	76	–	–	337	230/1/50	393	230/1/60	3/4 F	233 x 550 x 561	32
COOL 3000	3000	180	106	–	–	419	230/1/50	459	230/1/60	1" F	233 x 559 x 561	31
COOL 3600	3600	216	127	–	–	657	230/1/50	730	230/1/60	1" F	310 x 706 x 994	47
COOL 4100	4100	246	145	–	–	735	230/1/50	756	230/1/60	1" 1/2 F	310 x 706 x 994	54
COOL 5200	5200	312	184	702	230/1/50	623	230/1/50	751	230/1/60	1" 1/2 F	310 x 706 x 994	66
COOL 6500	6500	390	230	746	230/1/50	645	230/1/50	778	230/1/60	1" 1/2 F	310 x 706 x 994	65
COOL 7700	7700	462	272	954	230/1/50	794	230/1/50	957	230/1/60	1" 1/2 F	310 x 706 x 994	69

### Reference conditions<sup>1</sup>

- Operating pressure: 7 bar (100 psi)
- Inlet temperature: 35 °C
- Room temperature: 25 °C
- Pressure dewpoint: 7 °C

### Limit conditions:

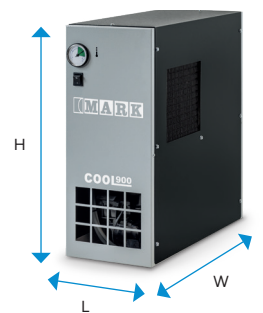
- Working pressure: 16 bar COOL 400-3600 / 14 bar COOL 4100-7700
- Inlet temperature: 50 °C
- Min/Max room temperature: +5 °C; +40 °C

### Correction factor for conditions differing from the project $K = A \times B \times C$

Room temperature	°C	25	30	35	40
	A	1,00	0,92	0,84	0,80

Inlet temperature	°C	30	35	40	45	50
	B	1,24	1,00	0,82	0,69	0,54

Operating pressure	bar	5	6	7	8	9	10	11	12	13	14	15	16
	C	0,90	0,96	1,00	1,03	1,06	1,08	1,10	1,12	1,13	1,15	1,16	1,17



Contact your local representative:  
[www.mark-compressors.com](http://www.mark-compressors.com)



#### CARE

Care is what service is all about: professional service by knowledgeable people, using high-quality original parts.

#### TRUST

Trust is earned by delivering on our promises of reliable, uninterrupted performance and long equipment lifetime.

#### EFFICIENCY

Equipment efficiency is ensured by regular maintenance. Efficiency of the service organization is how Original Parts and Service make the difference.

